

| Physical Properties             | Unit                       | Test Method | 3mm-12.7mm            |
|---------------------------------|----------------------------|-------------|-----------------------|
| Density                         | g/cm³                      | ASTM D792   | 0.56                  |
| Water Absorption                | %                          | ASTM D570   | 2.5-5.5               |
| Surface Energy                  | Dyne                       |             | 32-34                 |
| Hardness                        | Shore D                    | ASTM D2440  | 45-50                 |
| Mechanical Properties           |                            |             |                       |
| Tensile Strength @ Break        | psi                        | ASTM D638   | 1223 (12.7mm)         |
| Flexural Strength @5%           | psi                        | ASTM D790   | 740 (12.7mm)          |
| Tensile Modulus                 | psi                        | ASTMD638    | 94892 (12.7mm)        |
| Flexural Modulus                | psi                        | ASTM D790   | 28600 (12.7mm)        |
| Screw Hold                      | psi                        | ASTM D1761  | 440 (12.7mm)          |
| Izod Impact (Un-notched)        | ft-lb/in                   | ASTM D 256  | 2.38 (12.7mm)         |
| Thermal Properties              |                            |             |                       |
| Heat Deflection Temp            | °C                         | ASTM D648   | 132-140 (6mm)         |
| Coefficient of Linear Expansion | CLTE (/°C)10 <sup>-6</sup> | ASTM E831   | 73-80 (3-6mm)         |
| Vicat Softening Point           | °C                         | ASTM D1525  | 149-154 (6mm)         |
| Thermal Resistance R            | R                          | ASTM C518   | 0.795 (12.7mm)        |
| Flammability                    |                            |             |                       |
| Flame Spread Index              | Class (A,B,C)              | UL E84      | A/B                   |
| Vertical Burn Test              |                            | UL 94       | VO (1-6mm)            |
| Fire Foam Test                  |                            | UL 1975     | Have 2007 Test Report |
| Electrical Properties           |                            |             |                       |
| Dielectric Strength             | kV/mm                      | ASTM D194   | 6.8-9.0               |
|                                 |                            |             |                       |
| Compliances                     |                            | RoHS        | Yes                   |
|                                 |                            | Prop 65     | Yes                   |
|                                 |                            | REACH       | No                    |



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